

Manufactured by
Prodotto daKilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
041TX.4832ZN	L.21/00113/17 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,8X32		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,14	9,50		10	0
HEAD THICKNESS	3,25	3,55		10	0
RADIUS UNDER HEAD	R 0.70			10	0
T-25 GAUGE	GO; NO GO			10	0
RECESS DIAMETER	4,53			10	0
RECESS DEPTH	1,65	2,03		10	0
MAJOR DIAMETER	4,62	4,80		10	0
MINOR DIAMETER	3,43	3,58		10	0
PITCH	1,60 REF.			10	0
THREAD ANGLE	60°			10	0
DRILLING POINT DIAMETER	4,10 MAX			10	0
DRILLING POINT LENGHT	5,75	6,75		10	0
LENGHT	12,50	13,50		10	0
THREAD LENGHT	FULL THREAD			10	0
TOTAL LENGHT	30,75	33,25		10	0
TORSION	66 KGF-CM MIN.			10	0
DRILLING TIME	7,0 SEC MAX			10	0
COATING THICKNESS	ZINC PLATED			10	0
VISUAL				10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°XB707	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	82	13	6	3	7	4	7	1	26	2

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

